







TL-957

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No. : HC22070055

Applicant(Code: 03300112): Powecom Medical Products HK Company Limited

Room 03 & 06 12/F Fabrico Factory Building

78-84 Kwai Chung Road Kwai Chung NT HK

Description of Sample(s) : One submitted sample said to be 3 ply Mask Nonwoven Surgical Face

Mask.

Style No.: N003; N003NP; N003CH Brand Name: Powecom 保為康

Sample(s) Received Condition(s): In plastic bag under

ambient temperature

Date Sample(s) Received : 2022-06-22 and 2022-07-05

Date Tested : 2022-06-28 to 2022-06-30 and 2022-07-06 to 2022-07-15

Investigation Requested: Performance Test as per ASTM F2100-20

Bacterial Filtration Efficiency (BFE) %
Staphylococcus aureus (ATCC 6538)
Particulate Filtration Efficiency (BFE) %

2. Particulate Filtration Efficiency (PFE) %

3. Differential Pressure

4. Synthetic Blood Penetration

5. Flammability to Class 1





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Requirement:

Performance Test as per ASTM F2100-20	Level 1	Level 2	Level 3
Bacterial Filtration Efficiency (BFE) %	≥95%	≥98%	
- Staphylococcus aureus (ATCC 6538)			
Particulate Filtration Efficiency (PFE) %	≥95%	≥9	8%
Differential Pressure (ΔP)	<5.0 mmH ₂ O/cm ²	<6.0 mm	H ₂ O/cm ²
Resistance to Penetration by Synthetic Blood	80 mmHg	120 mmHg	160 mmHg
Flame Speed (Flammability to Class 1)		Class 1	
	(The time of flame spread is 3.5 seconds or more)		

Summary:

Performance Test as per ASTM F2100-20	3 ply Mask Nonwoven Surgical Face Mask Style No.: N003; N003NP; N003CH Level 3
Bacterial Filtration Efficiency(BFE) %	Pass
- Staphylococcus aureus (ATCC 6538)	
Particulate Filtration Efficiency (PFE) %	Pass
Differential Pressure (ΔP)	Pass
Resistance to Penetration by Synthetic Blood Penetration	Pass
Flame Speed (Flammability to Class 1)	Pass

Note: An acceptable quality limit of 4% shall be used for all required testing to establish conformance of medical face masks to a specific performance class.



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Test Result(s):

1. Bacterial Filtration Efficiency (BFE) %

Test method: ASTM F2100-20 9.1 & ASTM F2101-19

Summary: The BFE test is performed to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts downstream. A suspension of *Staphylococcus aureus* was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at $1.7 - 3.0 \times 10^3$ colony forming units (CFU) with a mean particle size (MPS) of $3.0 \pm 0.3 \mu m$. The aerosols were drawn through a six-stage, viable particle, Andersen sampler for collection. This test method complies with ASTM F2101-19.

All test method acceptance criteria were met.

Specimen(s)	3 ply Mask Nonwoven Surgical Face Mask Style No.: N003; N003NP; N003CH			
1	>99.9%			
2	>99.9%			
3	>99.9%			
4	>99.9%			
5	>99.9%			

Notes: - Challenge bacteria: Staphylococcus aureus (ATCC 6538)

Positive control average: 2024 CFU
Negative control average: <1 CFU
Mean particle size: 2.7μm
Testing side: Outside of specimen

- Testing area: 49 cm²

- Precondition: Minimum of 4 hours at (21±5) °C and (85±5) % relative humidity (RH)



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2. Particulate Filtration Efficiency (PFE) %

Test method: ASTM F2100-20 9.3 & ASTM F2299-17

Summary: This procedure was performed to evaluate the non-viable particle filtration efficiency (PFE) of the test article. Monodispersed polystyrene latex spheres (PSL) were nebulized (atomized), dried, and passed through the test article. The particles that passed through the test article were enumerated using a laser particle counter.

The upstream and downstream particle counts at each position were sampled and recorded. The filtration efficiency was calculated using the average number of particles penetrating the test article (downstream particle count) compared to the average of the upstream particle count.

The procedure employed the basic particle filtration method described in ASTM F2299-17. All test method acceptance criteria were met.

Superimental	3 ply Mask Nonwoven Surgical Face Mask Style No.: N003; N003NP; N003CH			
Specimen(s)	- F		Resistances to Ventilation (Pa)	PFE %
1	67710	50	25	>99.9
2	67640	20	25	>99.9
3	62690	20	25	>99.9
4	55860	100	25	99.8
5	57420	60	24	99.9

Notes: - Flow rate: 28.3 Litre/min

- Challenge particles: 0.1 µm PSL

- Testing area: 100 cm²

- Testing side : Outside of specimen

- Testing condition: 18 - 24 °C, 25 -55 % Relative humidity



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3. Differential Pressure

Test method: ASTM F2100-20 9.2 & EN 14683:2019 + AC:2019, Annex C

Summary: The Differential Pressure test is performed to determine the breathability of test articles by measuring the differential air pressure on either side of the test article using a manometer, at a constant flow rate. This test complies with EN14683:2019 + AC:2019, Annex C and ASTM F2100-19.

All test method acceptance criteria were met.

Sample: 3 ply Mask Nonwoven Surgical Face Mask; Style No.: N003; N003NP; N003CH

g · ()	Test area (in Pa/cm²)			Average			
Specimen(s)	1	2	3	4	5	Pa/cm ²	mmH ₂ O/cm ²
1	32.0	38.9	36.0	36.5	33.3	35.3	3.6
2	29.8	34.8	41.3	37.4	39.1	36.5	3.7
3	31.1	34.3	35.4	30.5	32.3	32.7	3.3
4	33.5	29.3	35.3	39.9	33.0	34.2	3.5
5	28.9	30.5	31.7	34.8	30.8	31.3	3.2

Notes: $-1 \text{ mmH}_2\text{O/cm}^2 = 9.8 \text{ Pa/cm}^2$

- Flow rate: 8 Litre/min

- Precondition: Minimum of 4 hours at (21±5) °C and (85±5) % relative humidity (RH)



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4. Synthetic Blood Penetration

Test method: ASTM F2100-20 9.4 & ASTM F1862-17

Summary: This procedure was performed to evaluate surgical facemasks and other types of protective clothing materials designed to protect against fluid penetration. The purpose of this procedure is to simulate an arterial spray and evaluate the effectiveness of the test article in protecting the user from possible exposure to blood and other body fluids. The distance from the target area surface to the tip of the cannula is 30.5cm. A test volume of 2 mL of synthetic blood was employed using the targeting plate method.

This test method was designed to comply with ASTM F1862-17.

Test Pressure: 160mmHg

Specimen Number	3 ply Mask Nonwoven Surgical Face Mask Style No.: N003; N003NP; N003CH
1-12, 14-16, 18-32	None Seen
13, 17	Seen

Requirement:

An acceptable quality limit of 4.0% is met for a normal single sampling plan when ≥ 29 of 32 test specimens show passing result (none seen)

Notes: - Test Side: Outside

- Precondition: Minimum of 4 hours at (21±5) °C and (85±5) % relative humidity (RH)

- Testing condition: 18 - 24 °C, 25 -55 % Relative humidity



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5. Flammability

Test method: ASTM F2100-20 9.5, 16 CFR 1610

Summary: This procedure was performed to evaluate the flammability of plain surface clothing textiles by measuring the ease of ignition and the speed of flame spread. The parameter of time is used to separate materials into different classes, thereby assisting in a judgment of fabric suitability for clothing and protective clothing material. The test procedure was performed in accordance with the test method outlined in 16 CFR Part 1610(a) Step 1 – testing in the original state. Step 2 – Refurbishing and testing after refurbishing, was not performed. All test method acceptance criteria were met.

Specimen(s)	3 ply Mask Nonwoven Surgical Face Mask Style No.: N003; N003NP; N003CH Time of spread of flame (Original state)	Class
1	Did not ignite.	1
2	Did not ignite.	
3	Did not ignite.	
4	Did not ignite.	
5	Did not ignite.	

Notes: - Test Side: Outside - Orientation: Cross

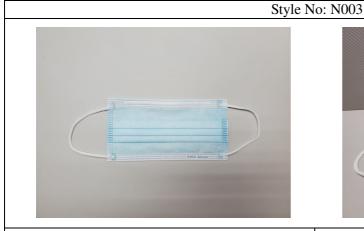


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Photo(s):

3 ply Mask Nonwoven Surgical Face Mask





Style No: N003NP







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